

ASAP

Work Order ID 57382

April 6, 2010 9:50:22 AM



Page 1

Item ID: D412-760-011

Accept



Setup

Start



Revision ID:

Item Name: Cabin Floor Protector

Stop



Start Date: 4/06/10 Start Qty: 4.00



Cust Item ID:

Required Date: 4/13/10 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: *J*

Date: _____ Tooling: _____ Date: _____

Run

Start



QC: _____

Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D412-760	D

100



DOCUMENT CONTROL

DC

Memo 0.00

Document Control

Photocopy bluefile & type labels per PPP D412-760-011 CHG002

8/10/04/12

for CL 10/04/09

110



Pick Kit

0.00

Packaging

Memo 0.00

Packaging

Packaging 4

120



QC4- 100% Inspect kits for completeness

0.00

QC

Memo 0.00

Quality Control

Solout

(4)

Work Order ID 57382



Page 2

April 6, 2010 9:50:22 AM

Item ID: D412-760-011

Accept



Setup Start



Revision ID:

Item Name: Cabin Floor Protector

Stop



Start Date: 4/06/10 Start Qty: 4.00



Cust Item ID:

Required Date: 4/13/10 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
Description

Packaging

Packaging

Packaging

130



QC

Quality Control

Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

0.00

Memo

Identify and pack for shipping as per PPP D412-760-011

Location: _____

PPP Rev: _____

Memo

0.00

140



QC21- Final Inspection - Work Order Release

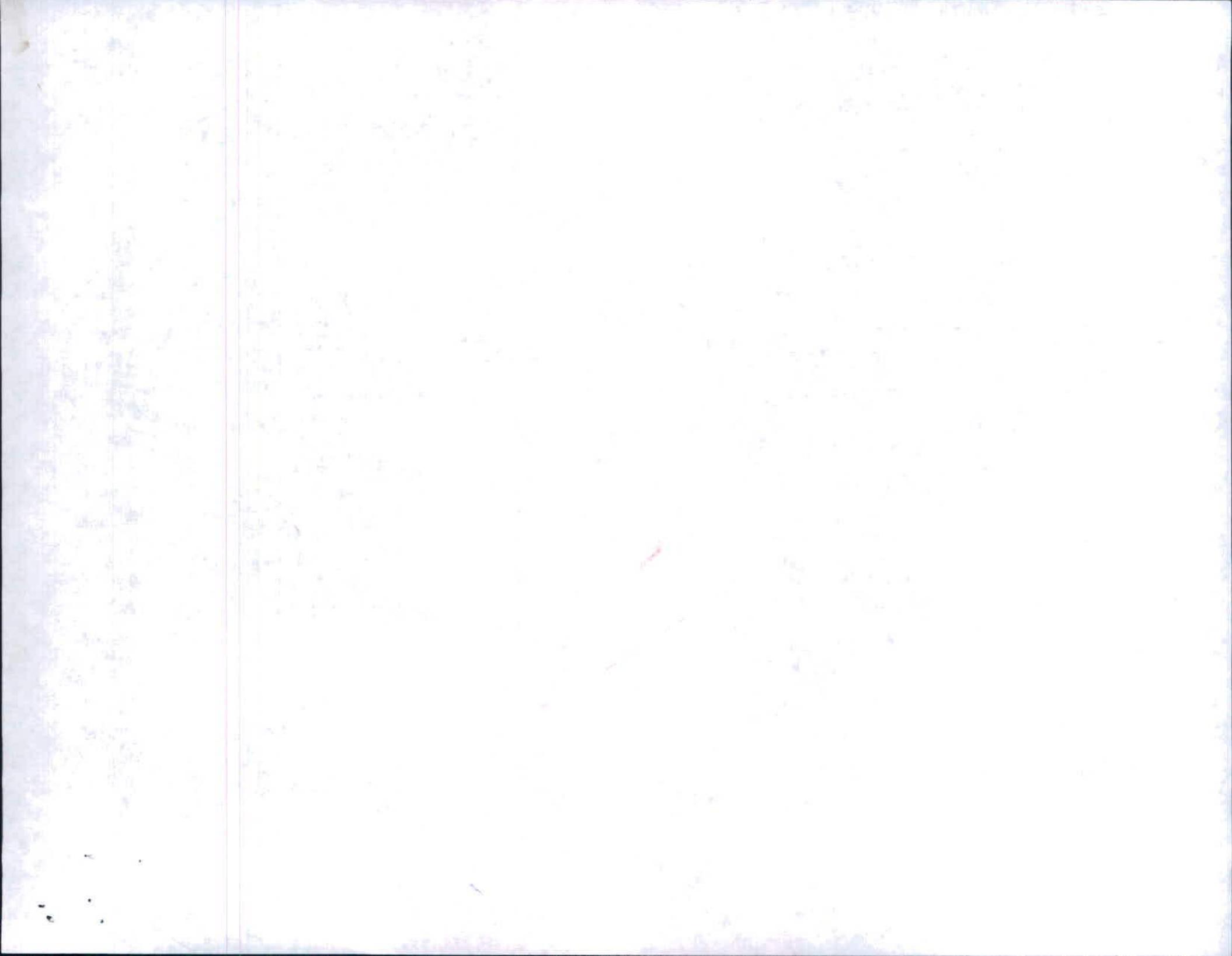
0.00

QC21- Final Inspection - Work Order Release

0.00

MF

10-4-12



Picklist Print

April 6, 2010 9:50:20 AM

Page 1

Work Order ID: 57382



Parent Item: D412-760-011



Parent Item Name: Cabin Floor Protector

Start Date: 4/06/10

Required Date: 4/13/10

Comments: IPP rev A 07.07.05 new issue EC

Start Qty: 4.00

Required Qty: 4.00

IPP Rev:B 08-08-20 revB as per dwg DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch Purchased	Bin Item No	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD10	28Y	N/A 1149003630				110	Each	0.0000	112.0000	114272		
Washer	AN960JD416	12Y N/A 1149004630				110	Each	0.0000	48.0000	1113706		
Washer	D3574-1	Purchased		No		110	Each	0.0000	4.0000	57383		
Cabin Floor Protector	D3574-2	1Y		Manufactured	No	110	Each	0.0000	4.0000	57384		
Cabin Floor Protector	D3575-1	1Y		Manufactured	No	110	Each	0.0000	4.0000	57385		
Cabin Floor Protector	D3575-2	1Y		Manufactured	No	110	Each	0.0000	4.0000	57386		
Cabin Floor Protector	D3580-1	6Y		Manufactured	No	110	Each	112.0000	24.0000			
Joggle Bracket												14/4/09 G

Warehouse

Location

Main Warehouse

ST070

Loc Qty

48399

Loc Code

112

112

48399

Picklist Print

April 6, 2010 9:50:21 AM

Page 2

Work Order ID: 57382



Parent Item: D412-760-011



Parent Item Name: Cabin Floor Protector

Comments: IPP rev A 07.07.05 new issue EC

Start Date: 4/06/10

Required Date: 4/13/10

IPP Rev:B 08-08-20 revB as per dwg DD verified by:ec

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch Manufactured	Bin Item No	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3628-1 <i>144</i>		Manufactured				110	Each	576.0000	56.0000			<i>EC</i>

S 4

Cupped Washer

Warehouse

Location

Main Warehouse

ST075	576
48602	76
55384	500

Loc Qty

Loc Code

48602

Warehouse

Location

Main Warehouse

ST075	426
43031	426

Loc Qty

Loc Code

43031

Warehouse

Location

Main Warehouse

ST290A	146
111758	46
112475	100

M11758

S 4

Cupped Washer

Manufactured No

110 Each 426.0000 24.0000

MS24694-S100 *64*

Purchased No

110 Each 146.0000 24.0000

FLAT HEAD SCREW

S 4

April 6, 2010 9:50:21 AM

Shop Packet Print

Page 2

Picklist Print

April 6, 2010 9:50:21 AM

Page 3

Work Order ID: 57382



Parent Item: D412-760-011



Parent Item Name: Cabin Floor Protector

Start Date: 4/06/10

Required Date: 4/13/10

Comments: IPP rev A 07.07.05 new issue EC

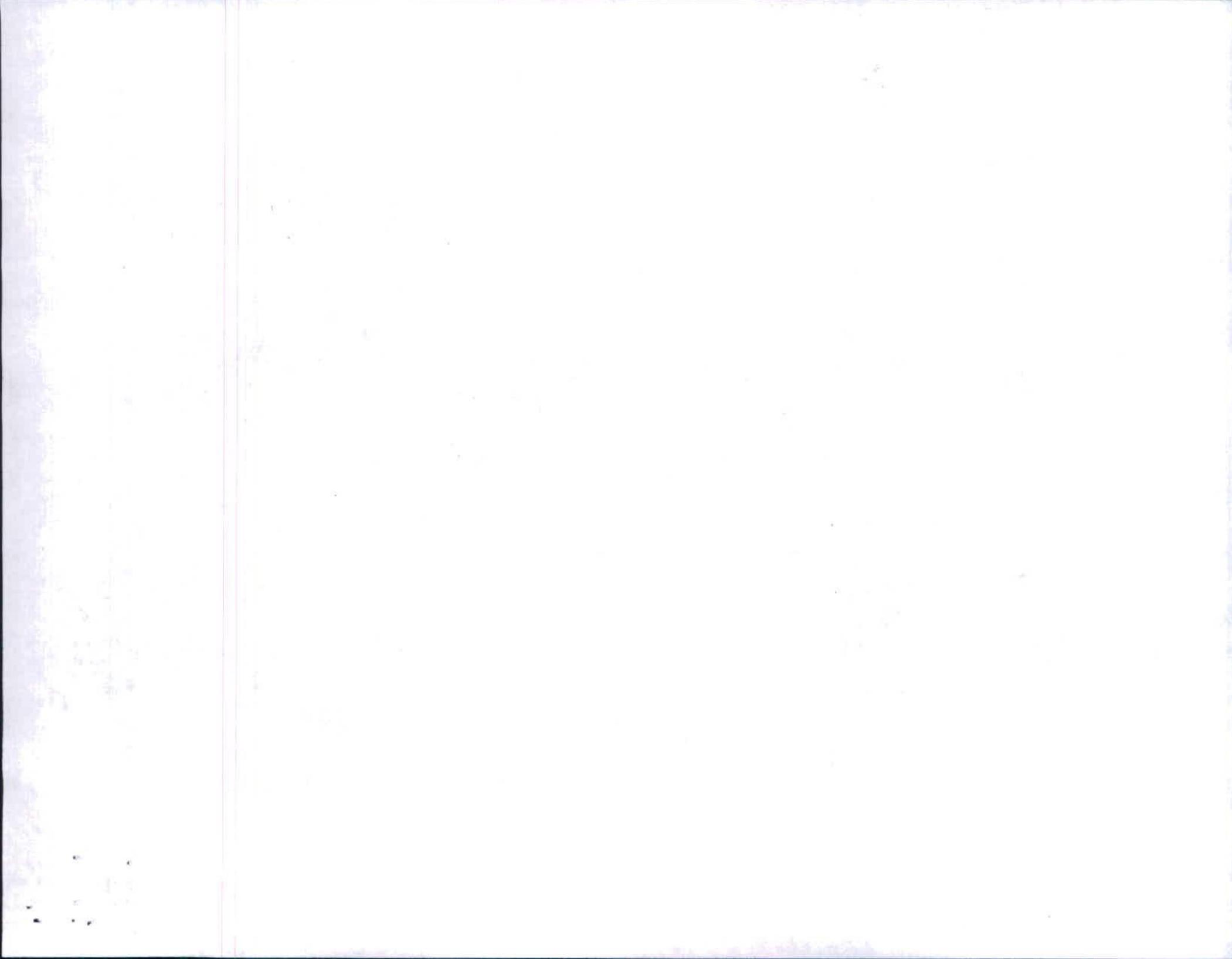
Start Qty: 4.00

Required Qty: 4.00

IPP Rev:B 08-08-20 revB as per dwg DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS24694-S54 Screw	140	Purchased	No			110	Each	246.0000	56.0000		10/4/09	4

Warehouse	Loc Oty	Loc Code
Location		
Main Warehouse		
ST289	246	
113359	246	113359



5.0 PARTS LIST

Qty 011	Qty -013	Qty -015	Qty -017	QTY -111	QTY -113	QTY -211	Part Number	Description
X							D412-760-011	CABIN FLOOR PROTECTOR KIT
	X						D412-760-013	CABIN FLOOR PROTECTOR KIT
		X					D412-760-015	CABIN FLOOR PROTECTOR KIT
			X				D412-760-017	CABIN FLOOR PROTECTOR KIT
				X			D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
					X		D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
						X	D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT
1							D3574-1	CABIN FLOOR PROTECTOR
1							D3574-2	CABIN FLOOR PROTECTOR
	1						D3574-3	CABIN FLOOR PROTECTOR
	1						D3574-4	CABIN FLOOR PROTECTOR
		1					D3574-5	CABIN FLOOR PROTECTOR
		1					D3574-6	CABIN FLOOR PROTECTOR
	1						D3575-1	CABIN FLOOR PROTECTOR
	1						D3575-2	CABIN FLOOR PROTECTOR
		1					D3575-3	CABIN FLOOR PROTECTOR
		1					D3575-4	CABIN FLOOR PROTECTOR
			1				D3575-5	CABIN FLOOR PROTECTOR
			1				D3575-6	CABIN FLOOR PROTECTOR
				1			D3788-1	CABIN FLOOR PROTECTOR
				1			D3788-2	CABIN FLOOR PROTECTOR
				1			D3788-3	CABIN FLOOR PROTECTOR
				1			D3788-4	CABIN FLOOR PROTECTOR
6	4	6	6				D3580-1	JOGGLE BRACKET
14	40	14	14			36	D3628-1	CUPPED WASHER
6	8	6	6				D3628-3	CUPPED WASHER
						1	D3876-1	RH FORWARD WALL PROTECTOR
						1	D3876-3	FORWARD WALL PROTECTOR
						1	D3876-5	LH WALL PROTECTOR
						1	D3876-7	AFT WALL PROTECTOR
						1	D3876-9	RH AFT WALL PROTECTOR
						1	D3876-11	FLOOR PROTECTOR
						1	D3876-13	DOOR PROTECTOR
				1	1		D3933-1	LH AFT CABIN WALL PROTECTOR
				1	1		D3933-2	RH AFT CABIN WALL PROTECTOR
				1			D3935-1	LH PYLON PROTECTOR
				1			D3935-2	RH PYLON PROTECTOR
				1			D3935-3	LH PYLON PROTECTOR
				1			D3935-4	RH PYLON PROTECTOR
			14	14			D3942-1	ANGLE
			10	10			D3942-3	CLIP
					1		D3952-1	PLACARD
					36		80-004-2-6	INSERT
28	28	28					AN960JD10	WASHER
12	12	12					AN960JD416	WASHER
14	14	14					MS24694S54	SCREW
6	6	6					MS24694S100	SCREW
					36		MS27039-1-04	SCREW
			4	4			MS27039-4-10	SCREW
			6	6			MS27039-4-14	SCREW
			6	6			MS27039-5-08	SCREW
			8	8			MS27039-5-12	SCREW

* COPYRIGHT © 2007 BY DART AEROSPACE LTD.
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED
OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: E
Date: 09.12.02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries